

MOUNTING INSTRUCTIONS FOR 993-190 TRUNK RELOCATION KIT for GL1100

Note: Read instructions thoroughly before installing. Drilling required.

- 1. Place bike on center stand.
- 2. Remove trunk and lid. Using a 12mm wrench, remove the lock plungers.
- 3. Rotate the front hinges so that the "U" parts face each other.
- 4. Place the trunk upside down and place the relocation bracket on the bottom of the trunk with the front edge even with the front edge of the trunk. Mark the 4 holes through the screw thread insert.
- 5. Drill four 9/32 holes in the bottom of the trunk.
- 6. Remove the two left screws from the trunk locks. Place the trunk re-locator on the luggage rack and install the two 6x45mm bolts through the locator and into the trunk locks.
- 7. Drill two 9/32 holes in the front cross bar of the luggage rack.
- 8. Place the spacers between the rack and locator. Bolt together with the 6x40mm bolts and nuts provided.
- 9. Place trunk on top of the locator and bolt through drill holes with 6x30mm bolts.
- 10. Double check for tightness and reinstall trunk lid.

CAUTION: Due to the unique vibrations created by the operation of the motorcycle, the manufacturer recommends periodic inspection of accessories to secure mounting as indicated as above. Operator should not overload or abuse the product as insecure mounting may result.

