

INSTALLATION INSTRUCTIONS

PART NO. 52-574

BELLY PAN KIT

HONDA GOLDWING GL1500

10/16/2013

TOOLS NEEDED:

10MM SOCKET WRENCH

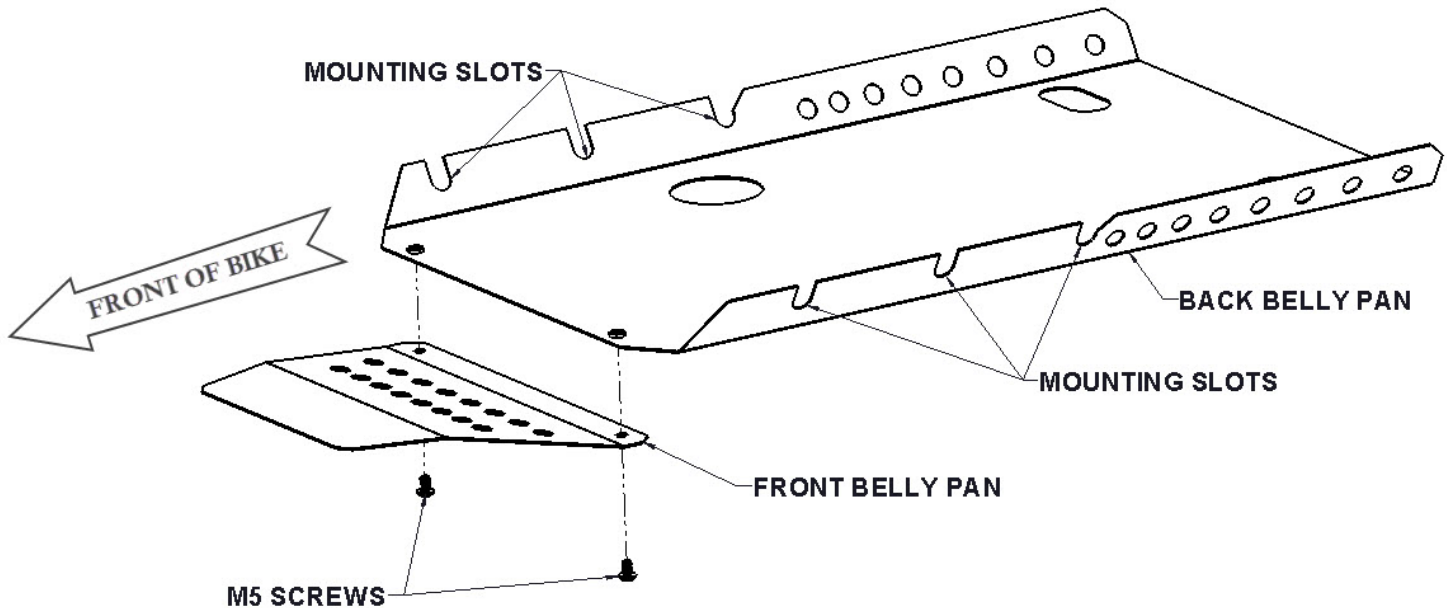
3MM ALLEN WRENCH

HARDWARE INCLUDED:

(2) M5-0.8 X 8MM BUTTON HEAD CAP SCREW

NOTE: THREAD LOCK COMPOUND SHOULD BE USED ON ALL HARDWARE**PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.****INSTALLATION:**

1. PLACE MOTORCYCLE ON CENTER STAND.
2. ON THE LEFT SIDE OF THE BIKE (NEAR THE SHIFT LEVER) LOCATE THE THREE M10 CAP NUTS IN THE ROUND HOLES ON THE LOWER COWL.
3. REMOVE THE THREE 10MM NUTS AND PULL THE COWL OUT LEAVING ENOUGH SPACE FOR THE BELLY PAN.
4. TAKE THE BACK PART OF THE BELLY PAN (KEEPING THE INSERT NUTS FACING FORWARD AND THE FLANGES FACING UP) AND SLIDE THE LEFT MOUNTING SLOTS ONTO THE STUDS THAT HELD THE NUTS IN STEP 3.
5. HOLD THE BELLY PAN TIGHT TO THE STUDS AND REINSTALL THE THREE 10MM CAP NUTS. TIGHTEN.
6. ON THE RIGHT SIDE (NEAR THE BRAKE PEDAL) LOCATE AND REMOVE THE THREE 10MM CAP NUTS FROM THE LOWER COWL.
7. PULL THE LOWER COWL OUT LEAVING ENOUGH SPACE FOR THE BELLY PAN.
8. SLIDE THE RIGHT SIDE OF THE BACK BELLY PAN ONTO THE STUDS. CHECK TO MAKE SURE THE BLACK OVERFLOW HOSES ARE COMING THROUGH THE LARGE SLOTS IN THE REAR OF THE BELLY PAN.
9. REINSTALL AND TIGHTEN THE THREE 10MM CAP NUTS WHILE HOLDING THE BELLY PAN TIGHT TO THE STUDS.
10. TAKE THE FRONT BELLY PAN AND SLIDE THE LARGE FLANGE OVER THE BOTTOM EDGE OF THE FRONT COWL.
11. LIFT THE REAR OF THE FRONT BELLY PAN TO ALIGN THE TWO SCREW HOLES WITH THE BACK BELLY PAN. MAKE SURE THE FRONT STAYS IN PLACE.
12. INSTALL THE TWO M5-0.8 X 8MM BUTTON HEAD CAP SCREWS USING A 3MM ALLEN WRENCH. TIGHTEN. **THE USE OF REMOVABLE THREAD LOCK IS HIGHLY RECOMMENDED ON THESE SCREWS.**



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